

MECHANICAL DOCK LEVELERS

TIER 1 ONLY 1

BASIC INSPECTION & LUBRICATION

- Lubricate hinge tubes, cross-traffic legs, and pull rod assembly (if applicable)
- Inspect spring bank
- Inspect lip-flip mechanism
- Inspect bumpers and bumper mounts

TIER 2 PLUS 1

INSPECTION & LUBRICATION PLUS

- Inspect hold down assembly
- Inspect deck and support beams for cracks and distortion
- Inspect rear hinges, pins, and welds
- Inspect and lubricate hinge tubes for cracks and broken welds
- Adjust and lubricate spring bank & lip-flip mechanism
- Operate board through full working range (above and below dock)
- Basic pit cleaning & remove large debris*

TIER 3 PLUS 1 + 2

COMPREHENSIVE TOTAL CARE

- Inspect weather seals and advise for authorization to repair and/or replace
- Inspect cross-traffic legs and release chain; adjust as necessary
- Inspect dock seals and dock shelters
- Adjust restricting chain
- Minor welding as needed
- Advise on condition and structural soundness
- Cleaning of Hold down as needed
- Comprehensive pit cleaning *

**BEST EQUIPMENT
& WELDING**

HYDRAULIC / ELECTRICAL DOCK LEVELERS

TIER 1 ONLY 1

Basic Inspection & Lubrication

- Lubricate hinge tubes
- Inspect hydraulic cylinder for leaking seals
- Inspect hydraulic lines for leaks or deterioration
- Inspect hydraulic cylinder mounts to deck and subframe
- Inspect bumpers and bumper mounts
- Inspect deck and support beams for cracks/distortion
- Inspect hinge tubes for cracks and broken welds
- Inspect overall installation of board in pit and advise on overall condition

TIER 2 PLUS 1

Inspection & Lubrication Plus

- Inspect deck and support beams for cracks and distortions
- Inspect hinge tubes for cracks and broken welds
- Inspect overall installation of board in pit and advise on overall condition
- Inspect rear hinges, pins, and welds
- Basic pit cleaning

TIER 3 PLUS 1 + 2

Comprehensive Total Care

- Top off fluid levels
- Inspect all electrical lines for pinched, bare and/or broken wires
- Operate board through several cycles for correct functioning of 'auto recycle'
- Minor welding as needed
- Comprehensive cleaning of pit, clearing of debris from rear hinges and weather seal
- Inspect dock seals and dock shelters

*REMOVAL OF DEBRIS FROM SITE IS CUSTOMER RESPONSIBILITY.

**TURN OVER FOR
TRUCK RESTRAINTS**

BEST EQUIPMENT & WELDING

40 YEARS OF EXCELLENCE

Certified expertise and dedication to
our products and services.

FOR MORE INFORMATION ON SERVICE, REPAIR, & PLANNED MAINTENANCE,

VISIT US AT **bewinc.com**

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539 CHAMPION RD, JEFFERSONVILLE, IN 47130



BEST EQUIPMENT & WELDING

**LOADING DOCK
SERVICE SOLUTIONS**

A COMPLETE SERVICE SOLUTION

At Best Equipment and Welding, we know downtime in your business is costly and we take it seriously. Our dedicated service teams located in Indianapolis and Jeffersonville will respond promptly to your dock equipment service needs with industry expertise and capabilities. We know how to identify the problem quickly and will be ready to fix the issue so that your operation can be operational as soon as possible. We also offer planned maintenance services to help identify and predict potential problems before they become serious and better ensure that your dock equipment stays available, efficient, and safe.

With Best Equipment and Welding, you can have confidence that your equipment will keep operating at peak productivity, efficiency and safety for all concerned.



INCREASE
EVERYONE’S SAFETY

IMPROVE
EFFICIENCY & RELIABILITY

PROTECT
YOUR INVESTMENT

SERVICE & REPAIR

Best Equipment and Welding service *all* dock manufacturers when your equipment needs service or repair. We service dock equipment products, including dock plates, dock bumpers, dock levelers, guard rails, dock ramps, dock shelters, dock restraints, high speed doors and more. With our fleet of fully equipped vehicles, experienced team of **certified welders and factory-trained service technicians**, we are a ‘full service shop on wheels’, specializing in all types of welding, fabrication, repair, installation, and maintenance services to complete any job, big or small, on the spot. You can count on BEW’s service team to keep your dock areas productive and safe, while performing the repair on time, with minimal disruption to your operation.

PREVENTATIVE MAINTENANCE

Your dock leveler works long hard hours. Best Equipment and Welding Planned Maintenance programs on your dock equipment can save you precious time and significant dollars by reducing costly breakdowns and loss of time, help prevent workplace accidents, while extending the operating life of the equipment. BEW will design a program that is just right for your operation, schedule, and budget on an annual, semi-annual, quarterly or even monthly basis. These programs are focused on inspecting, maintaining, and predicting your equipment’s health to optimize performance and address potential issues before they escalate into major problems.



TRUCK RESTRAINTS

(MANUAL OR PNEUMATIC)

TIER 1 ONLY 1
BASIC INSPECTION AND LUBRICATION
Inspect and test inside and outside signal lights
Inspect condition of and lubricate moving parts
Inspect limit switches that control signaling lights

TIER 2 ** PLUS 1
INSPECTION AND LUBRICATION PLUS
Inspect condition of activation drive system
Inspect condition of drive chain and springs
Inspect condition of bearings
Clear debris around restraint

** SEVERAL STYLE UNITS MAY REQUIRE SIGNIFICANT DISASSEMBLY; MANUFACTURER - SPECIFIC

(NOVA TRUCK RESTRAINTS)

TIER 1 ONLY 1
BASIC INSPECTION AND LUBRICATION
Inspect and test inside and outside signal lights
Inspect condition of lubricant
Verify proper air pressure for pneumatic activation cylinder
Inspect limit switches that control signaling lights

TIER 2 PLUS 1
INSPECTION AND LUBRICATION PLUS
Inspect condition of activation cable
Inspect/Removal of ram dampener
Inspect condition of cable pulley bearings
Inspect and adjust trailer sensor wand

BEST EQUIPMENT
& WELDING

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